

DATA SHEET

STAG 15/PC**Special lubricant for Aluminium extruded profiles cutting****DESCRIPTION**

High efficiency extremely refined neat lubricant. STAG 15/PC is used to lubricate the blades during the cutting of extruded Aluminium profiles.

TECHNICAL DETAILS

<i>Physical state:</i>	liquid	<i>Viscosity (40°C):</i>	15 cSt
<i>Colour:</i>	colourless	<i>Flash Point (OC):</i>	> 180 °C
<i>Odour:</i>	typical	<i>Pour Point:</i>	< -5 °C
<i>Density (15°C):</i>	0.855 g/ml	<i>Solubility:</i>	insol. in water

SPECIFICATIONS

DETERMINATION	METHOD	STANDARD LIM.
Appearance	Vis. (AO/1)	Homogeneous liquid colourless
Viscosity (40°C)	Cann. Fenske (VI/2)	13 - 18 cSt

CHARACTERISTICS

- ✓ STAG 15/PC ensures a very high lubricating and anti-soldering power.
 - ✓ STAG 15/PC does not dirt the profiles.
- Very important characteristic: it does not leave residues or spots on the profiles after thermal treatment.

HOW TO USE

The product does not require any mixing before use.

➡ Apply pure, by means of a buffer or better by an atomizing system.

STORAGE

⚙ Store in closed containers at temperature below +40°C. Keep closed containers when not in use.

📅 Shelf life: not less than 18 months, in original unopened containers.

PACKAGING

🛢 Pails: 20 Kg Net weight
Drums: 180 Kg Net weight

FURTHER INFORMAT.

For information regarding safety, transport and disposal refer to the Safety Data Sheet of the product.

The data in this technical information sheet correspond to the properties of the product at the time of the sale and with regard to the specified application. It is on the responsibility of the user to make sure that the product is suitable for the use to which he intends to destine it.

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