

# **SUPRACO SPRAY**

**Neat Cutting Oil** 

#### **DESCRIPTION**

**SUPRACO SPRAY** is a neat cutting oil specially developed for all heavy duty machining on ferrous metals.

#### **APPLICATIONS**

**SUPRACO SPRAY** is recommended for very severe machining as well as deformation operations, blind tapping by deformation and rolling of all ferrous metals:

Thanks to its adapted viscosity, **SUPRACO SPRAY** is suitable for all drilling, threading and tapping operations on blind or through holes on all kinds of steels, including extra-hard or chrome. Provides excellent chip evacuation.

Deep drilling operations on hard metals can also be made with **SUPRACO SPRAY**.

<u>Applications</u>: manual thread, comb thread, rolling thread, die thread, drilling, manual and semi-automatic tapping

## **ADVANTAGES**

- Very high lubricating properties and Extreme Pressure capacity.
- Good anti-wear properties.
- Increase tool life.
- Easy removal with conventional washing procedures.

#### **TECHNICAL INFORMATION**

NAME	UNITS	METHOD	SUPRACO SPRAY
Color	-	Visual	Brown
Aspect	-		Transparent
Density at 20°C (68°F)	-	ISO 12.185	0.914
Viscosity at 40°C (104°F)	mm²/s	ASTM D445	53.0
Flash point	°C	ASTM D92	100.0
Copper Strip Corrosion	-	NTF M 07105	4c
Storage	-		in frost-free, dry place

These characteristics are given only for information and can be updated over time.

#### **HEALTH & SAFETY**

■ Free from organo-chlorinated additives





- Good dermatological behaviour and easy to use
- The use of SUPRACO SPRAY is not advised for the machining of non-ferrous metals

650 mL Aerosol - pack of 6

#### **INSTRUCTIONS**

Aerosol under pressure. Protect against sunlight and do not expose to temperatures exceeding 50  $^{\circ}$  C.

Do not pierce or burn even after use.

Do not spray on a flame or incandescent material.

Keep out from children.

Keep away from flames and sources of ignition – Do not smoke.

Do not discharge into drains after use.

Take action against electrostatic charges

### **SERVICES AND EQUIPMENT**

In addition to its product ranges, MotulTech can provide tools and services for the maintenance and monitoring of your lubricants. Please contact your technical sales representative for more information.